

Abstract

A flexographic press of conventional design is used to print on a container, with the
5 container to be printed upon replacing the web and the impression roll of the
conventional press. In order to maintain the registration between the print stations, the
container is placed into a carrier and stays registered to the carrier until all colors are
printed. The carrier is moved between the different print stations and is registered to
each print station independently. All print stations are set up to print in exactly the
10 same place relative to the carrier, thus registration is achieved.